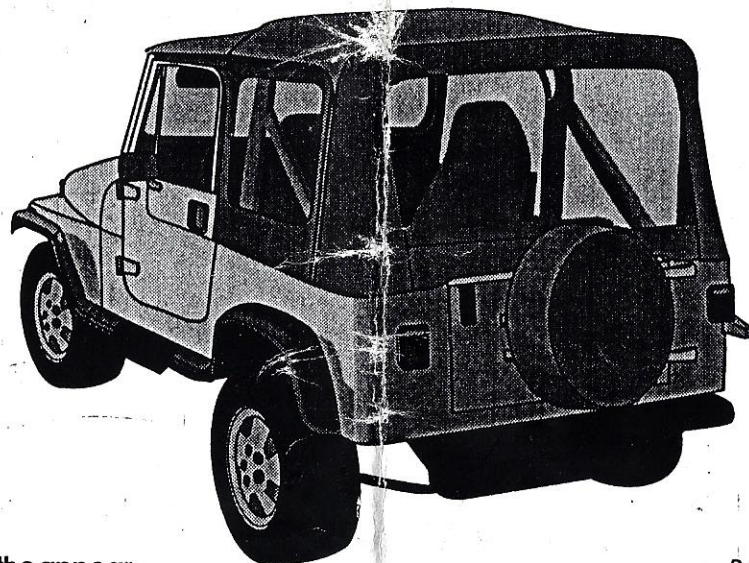


Mopar ® MARCIA REG. **ACCESSORIES**

Installation Instructions

For: Wrangler & YJ with Full Hard Door & Production Hardtop



WARNING

This product is designed primarily to enhance the appearance of the vehicle and to shield the occupants from ordinary weather conditions. Do not rely in any way on the components of this product to contain occupants within the vehicle, or to protect against injury or death in the event of an accident. This top will not protect the occupants from falling objects. Never operate vehicle in excess of manufacturer's specifications.

WEAR SEAT BELTS AT ALL TIMES

Read and follow, precisely, all installation instructions provided when installing top. Failure to do so may result in a poor fitting top and could place occupants of the vehicle in a potentially dangerous situation.

Installation Tips

Before you begin installing this top assembly, read all instructions thoroughly. Below are a few tips to make this installation easier.

For a smooth fit:

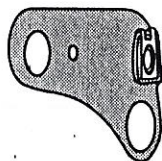
For ease in installation, the top should be installed at temperatures above 72° F. Below this temperature, the top may contract an inch or more, making it difficult to fit to the vehicle.

It is normal for a top to contract and wrinkle when stored in the shipping carton. Within a few days after the installation, the top will relax and the wrinkles will disappear.

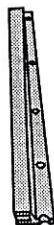
Parts List and Hardware Identification



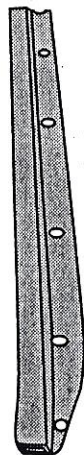
Windshield Bracket - Left, Qty - 1,
Part Number 83505015



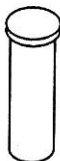
Windshield Bracket - Right,
Qty - 1, Part Number 83505014



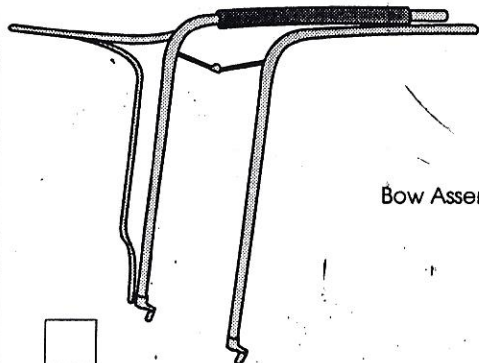
Windshield Retainer - Right,
Qty - 1,



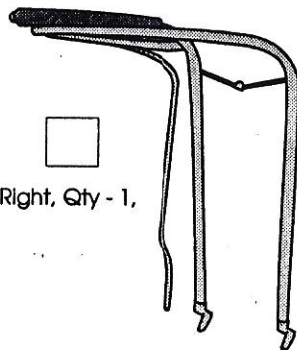
Windshield Retainer - Left,
Qty - 1,



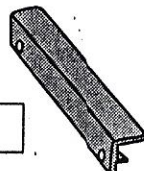
Side Belt Rail Pin, Qty - 2,
Part Number 55015114



Bow Assembly - Left, Qty - 1,

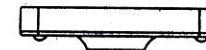
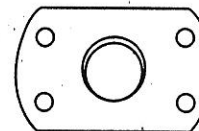


Bow Assembly - Right, Qty - 1,

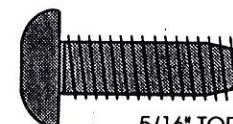


Tailgate Retainer, Qty - 2,
Part Number 55010849

#8 x 1/2" Phillips Head Screw,
Qty - 15,

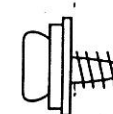


Tapping Plate, Qty - 12,

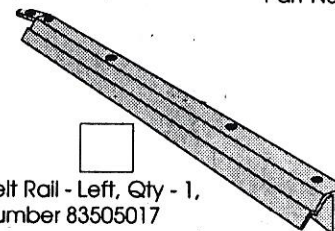


5/16" TORX Bolt, Qty - 12,

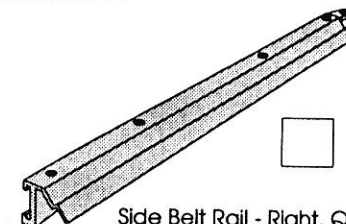
#20 TORX Snap Head Screw,
Qty - 4,



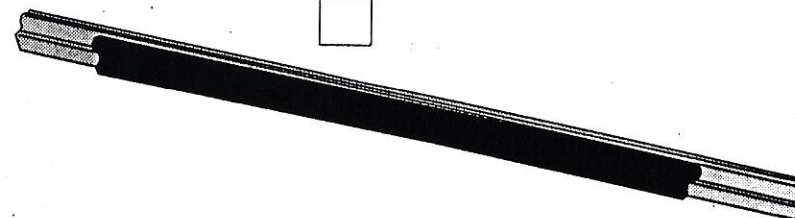
Corner Belt Rail, Qty - 2,
Part Number 55010734



Side Belt Rail - Left, Qty - 1,
Part Number 83505017



Side Belt Rail - Right, Qty - 1,
Part Number 83505018



Tailgate Retainer, Qty - 1, Part
Number 55010754

Parts List

Description	Part Number
Top Cover, Black Crush	83505005
Top Cover, White Crush	83505007
Top Cover, Almond Denim	83505028
Top Cover, Black Denim	83505031
Top Cover, Khaki	83505030
Top Cover, Honey Denim	83505006
Top Cover, Charcoal Denim	83505029
Top Cover, Dark Sand	04637402
Top Cover, Frost White	04637403
Top Cover, Dark Khaki	04637404
Top Cover, Spice Denim	04740360

	Right	Left
Quarter Window, Black Crush	83505008	83505009
Quarter Window, White Crush	83505012	83505013
Quarter Window, Almond Denim	83505032	83505033
Quarter Window, Black Denim	83505034	83505035
Quarter Window, Khaki	83505038	83505039
Quarter Window, Honey Denim	83505010	83505011
Quarter Window, Charcoal Denim	83505036	83505037
Quarter Window, Dark Sand	04637406	04637407
Quarter Window, Frost White	04637408	04637409
Quarter Window, Dark Khaki	04637410	04637411
Quarter Window, Spice Denim	04740358	04740359

Description	Part Number
Tailgate Window, Black Crush	55010991
Tailgate Window, White Crush	55011498
Tailgate Window, Almond Denim	
Tailgate Window, Black Denim	55018814
Tailgate Window, Khaki	55019255
Tailgate Window, Honey Denim	55010993
Tailgate Window, Charcoal Denim	55016550
Tailgate Window, Dark Sand	04637373
Tailgate Window, Frost White	04637372
Tailgate Window, Dark Khaki	04637374
Tailgate Window, Spice Denim	04740357

Tools Needed

1/8" Drill Bit and Drill Motor	#2 Phillips Screwdriver
Center Punch	Hammer
10' Tape Measure	Pencil
#50 Torx	#45 Torx
#40 Torx	#35 Torx
#20 Torx	#50 Tamper Proof Torx

If necessary, loosen the #45 TORX bolts in the windshield clamps and the #50 Tamperproof Torx bolts on top of the xport tube. Adjust the windshield and tighten the TORX bolts.

Warning: Improper windshield adjustment will result in poor fitting top and doors, causing looseness or undue strain on the top.

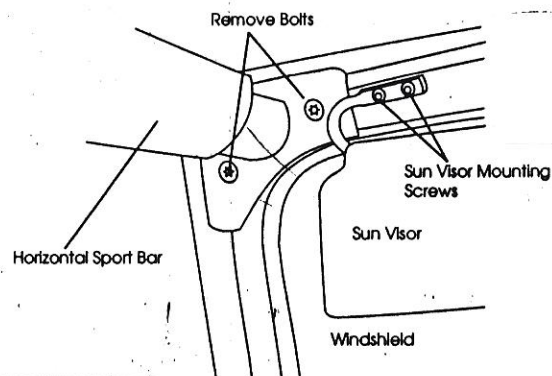
This is only required if the windshield has been moved since it was originally positioned at the factory.

Windshield Measurement

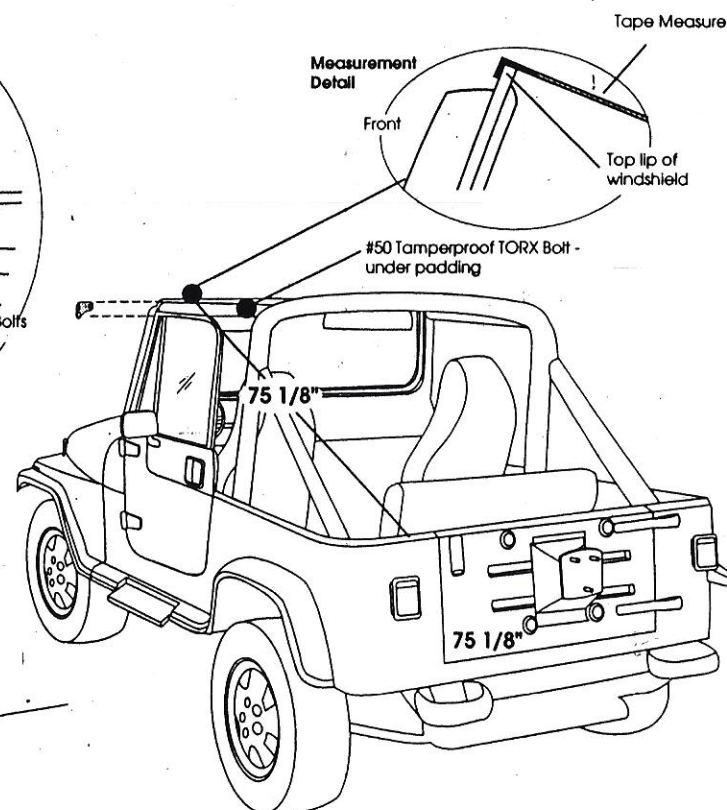
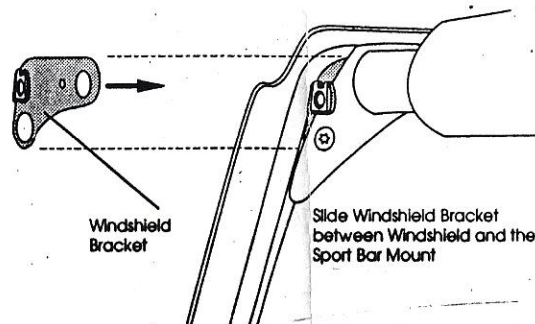
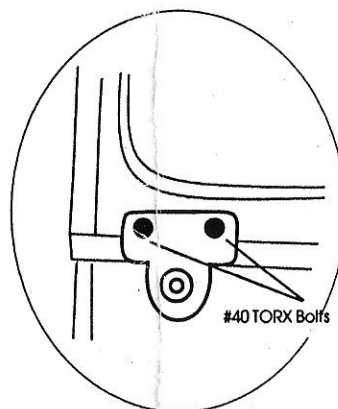
Before installing the top, check the windshield measurement. The distance from the top lip of the windshield to the top outer edge of the body must be **75 1/8"** on both sides of the vehicle. Measure from 6" inside the doors.

Step One

While adjusting the windshield, install the Windshield Brackets. Remove the bolts securing the Horizontal Sport Bars to the windshield. Slide the Windshield Brackets between the windshield and the Horizontal Sport Bar Mounts. Reinstall the bolts.



Note: It may be necessary to loosen or remove the sun visor to remove the Horizontal Sport Bar Mount.

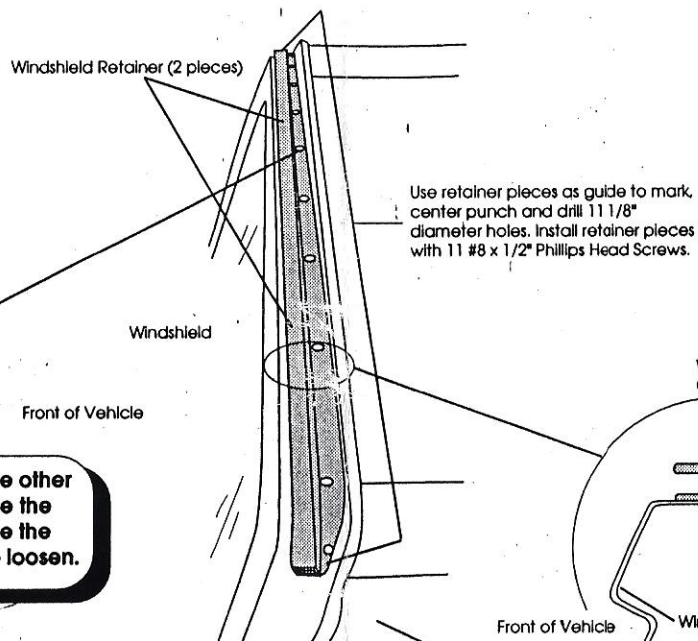


Step Two

Install Windshield Retainer on top of windshield frame. Use retainer pieces as templates to mark, center punch and drill eleven 1/8" holes. Install with eleven #8 x 1/2" Phillips Head Screws.

Where the two retainers butt together they form a center hole. Drill 1 hole at this location between the two retainer pieces.

Do not use any drill size other than 1/8". Failure to use the correct size may cause the Windshield Retainer to loosen.

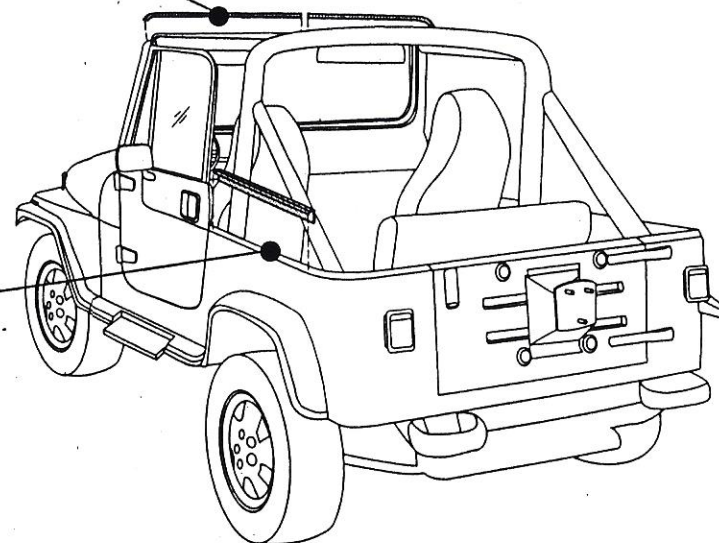
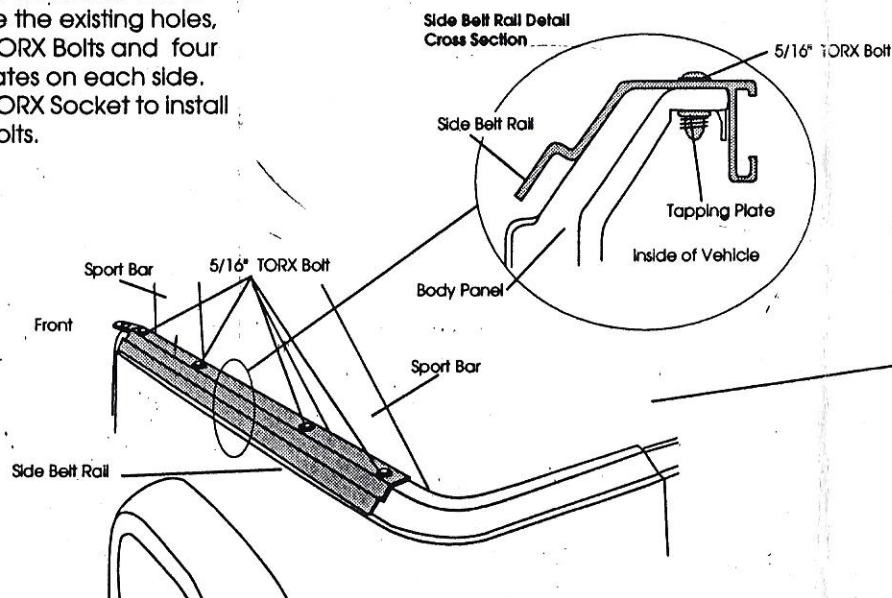


Warning: A loose Windshield Retainer may allow the top to disengage from the windshield, causing damage to the top and possible injury to the occupants of the vehicle.

Make certain that the Windshield Retainer is securely fastened to the windshield during installation and at all other times by checking the tightness of the mounting screws every three months.

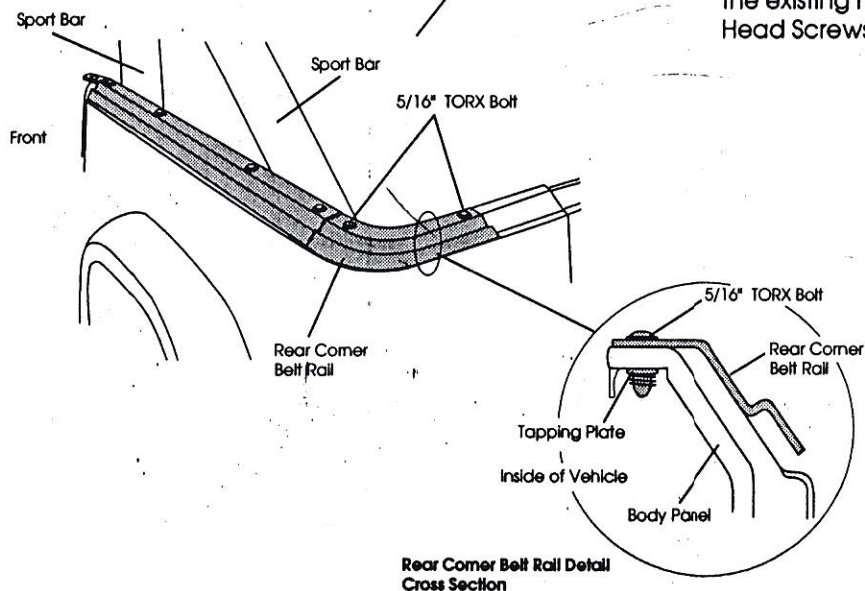
Step Three

Install the Left and Right Side Belt Rails on each side of the vehicle. Use the existing holes, four 5/16" TORX Bolts and four Tapping Plates on each side. Use a #35 TORX Socket to install the TORX Bolts.



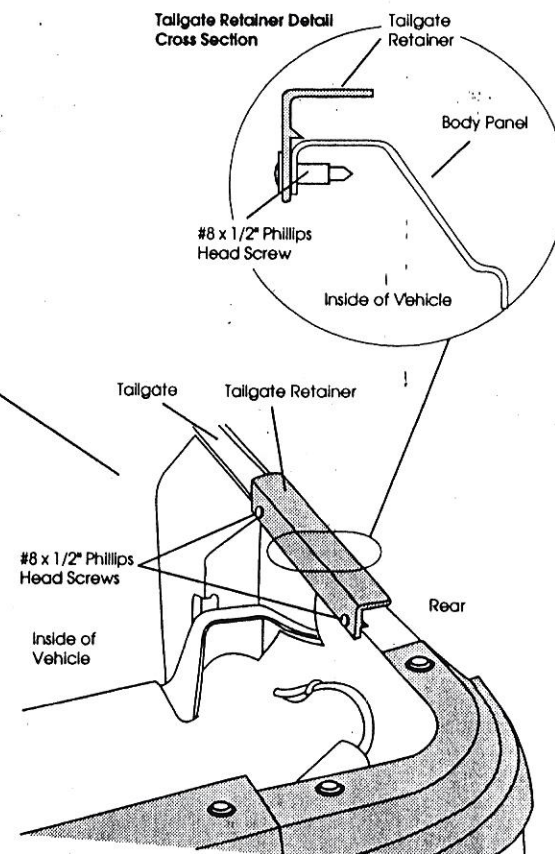
Step Four

Install the Left and Right Rear Corner Belt Rails on each side of the vehicle. Use the existing holes, two 5/16" TORX Bolts and two Tapping Plates on each side. Use a #35 TORX Socket to install TORX Bolts.



Step Five

Install the Left and Right Tailgate Retainers on each side of the tailgate opening. Use the existing holes and two #8 x 1/2" Phillips Head Screws on each retainer.



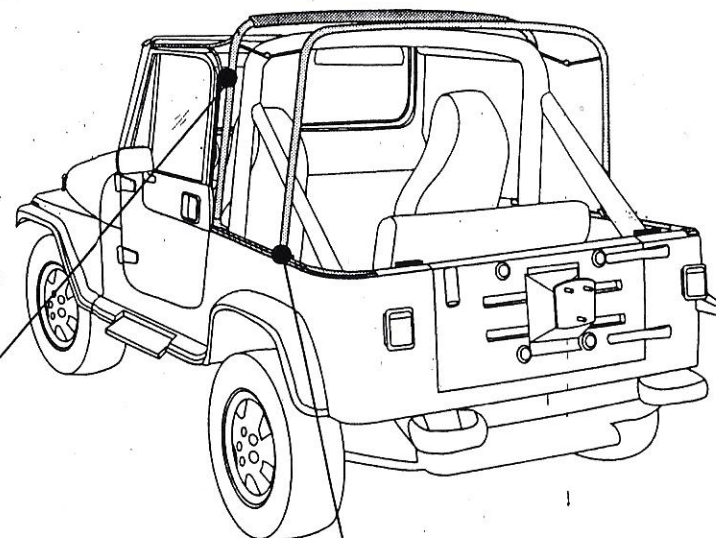
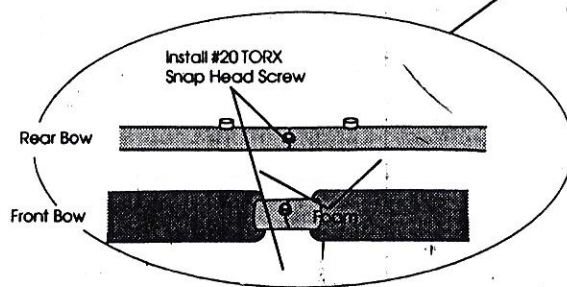
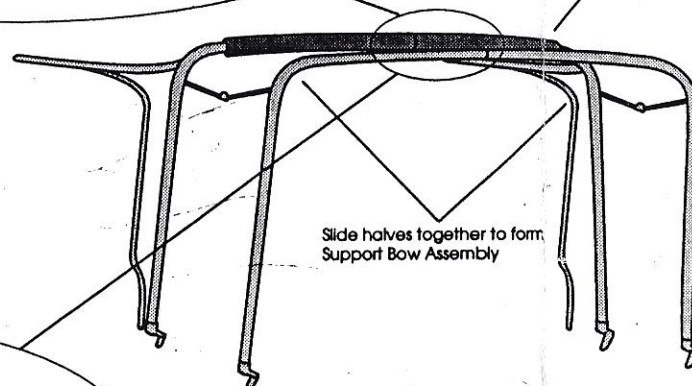
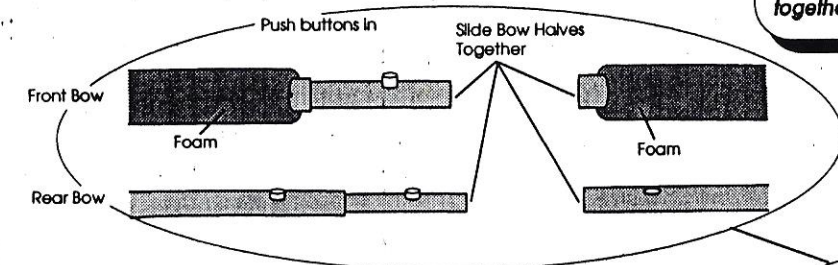
Note: In some early vehicles, these holes may not be drilled. If this is the case with your vehicle, use the retainer as a template, aligning it to the edge of the tailgate opening. Mark, center punch and drill two 1/8" holes.

Warning: Be sure to check for any wiring under the edge of the body before drilling any holes. If wiring is present move it out of the way before drilling.

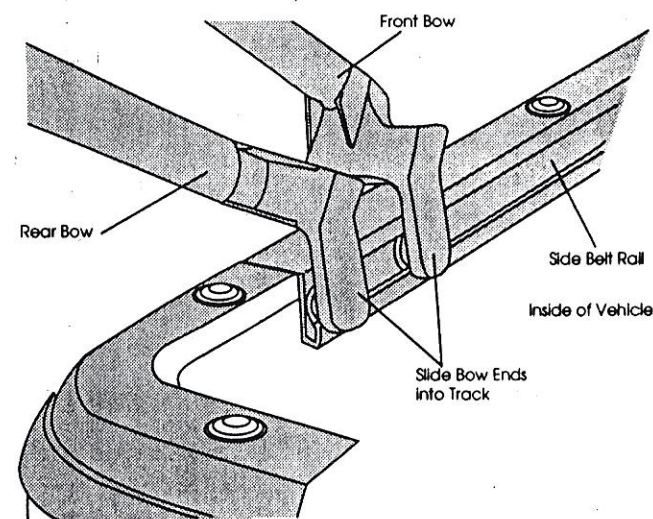
Step Six

Assemble the two halves of the support bow. Orient the two pieces to each other and lay them on the floor. Slide the pieces together, pushing down on the buttons. Once the two halves are together install a Snap Head Screw in the hole formed in the center, front of each bow. This will require a #20 TORX socket.

Note: It may be helpful to use a flat screwdriver to push buttons down while sliding bow halves together.



Note: It may be helpful to have two people to slide both sides of the bow assembly forward at the same time.

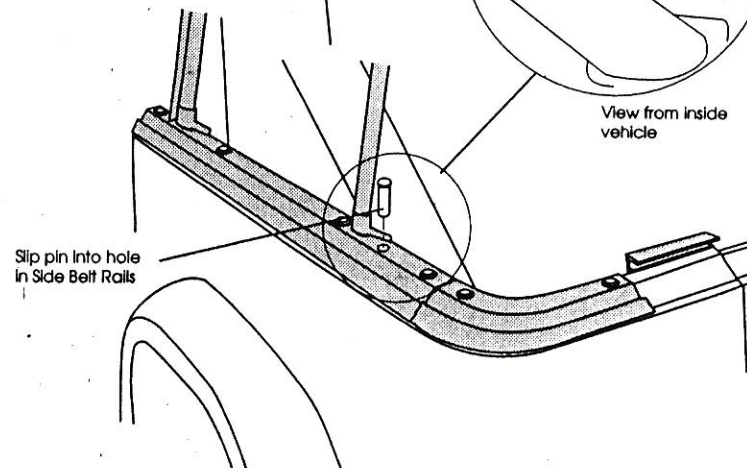
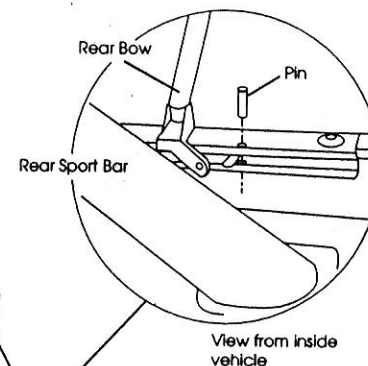
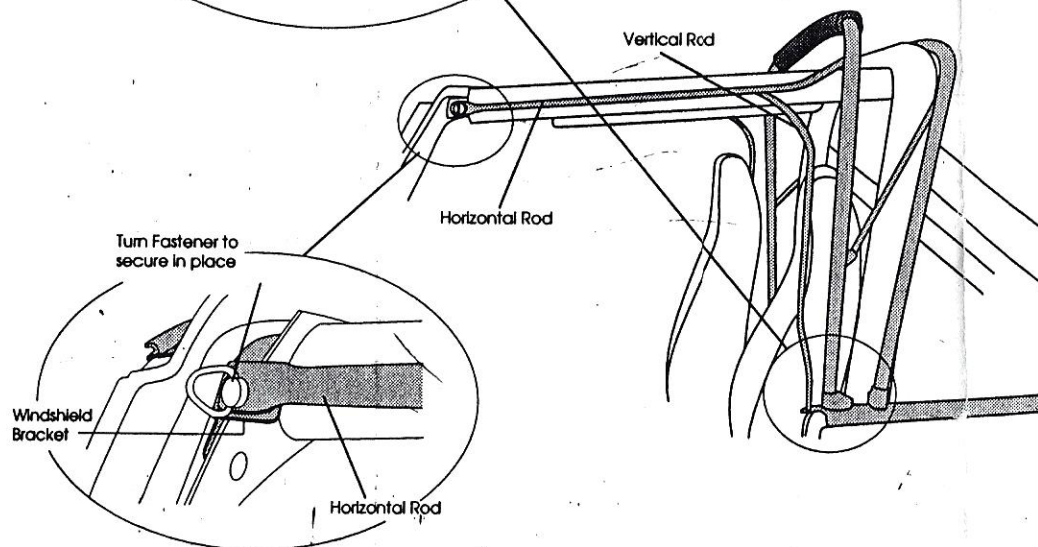
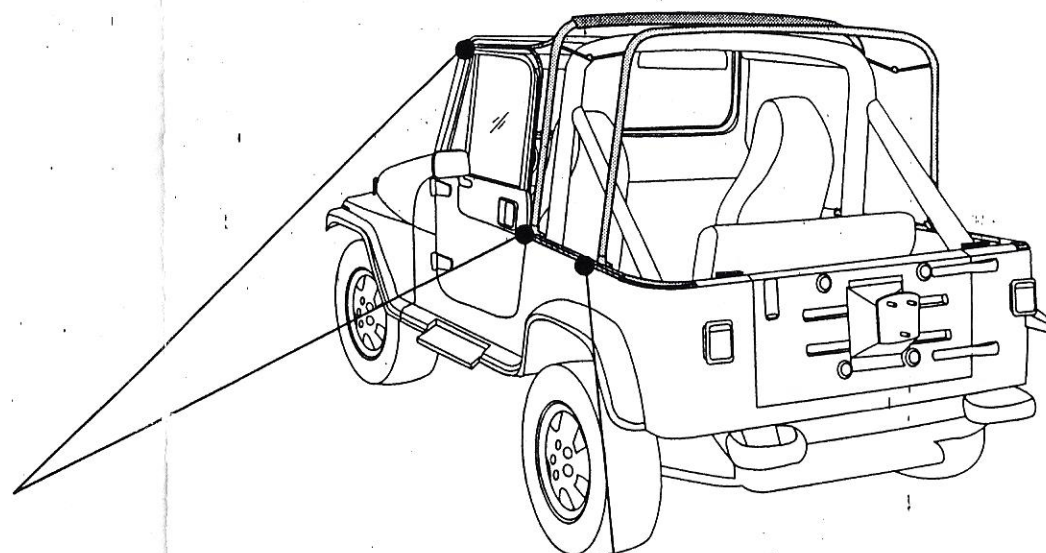
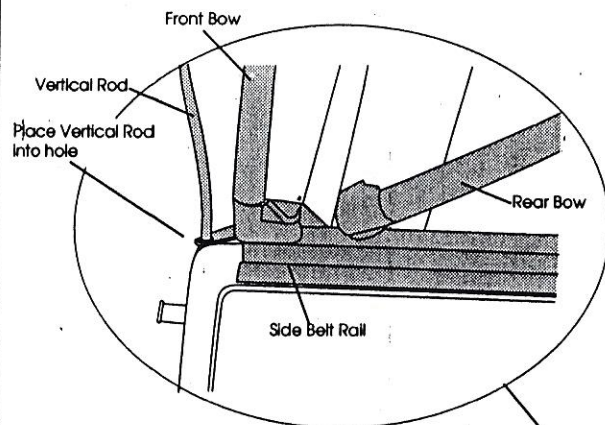


Step Seven

Slide the ends of the front and rear bows into the tracks in the Side Belt Rails on each side of the vehicle. Start from the rear of the vehicle and slide the bow assembly toward the front.

Step Eight

Place the bottom of the Vertical Rod on the Bow Assembly into the hole at the front of the Side Belt Rail.



Step Nine

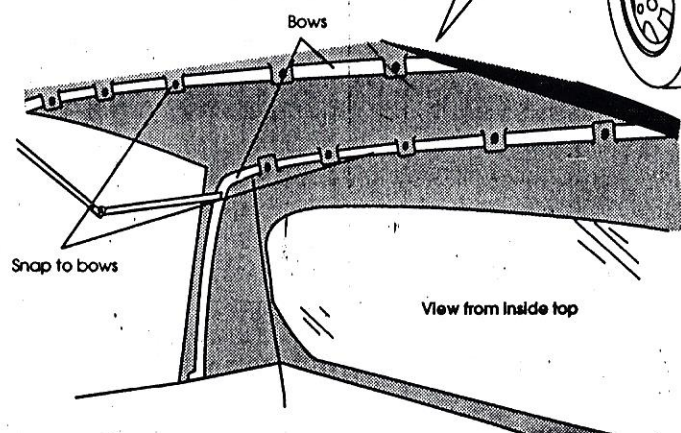
Attach the Horizontal Rod to the Windshield Bracket. Make sure that the pin on the fastener is through the hole in the Windshield Bracket and turn the fastener to lock in place.

Step Ten

Once the bow legs are secure in the Side Belt Rail tracks, slip the plastic pin into the hole in the Side Belt Rails (one on each side).

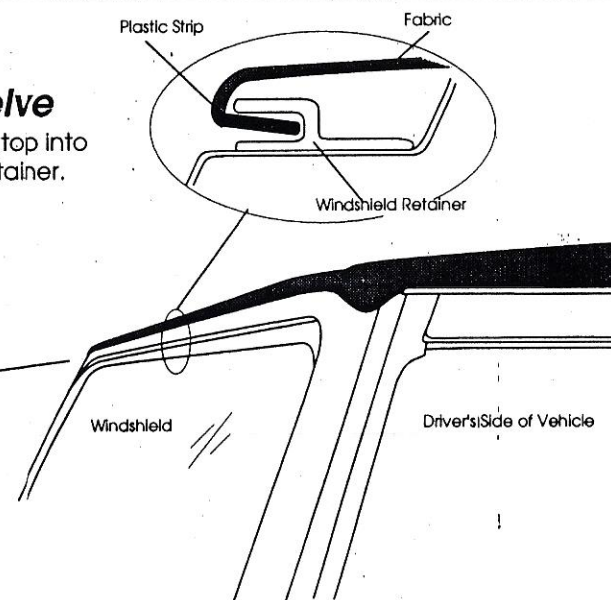
Step Eleven

Locate the top and orient it on the vehicle. Snap it to bows.



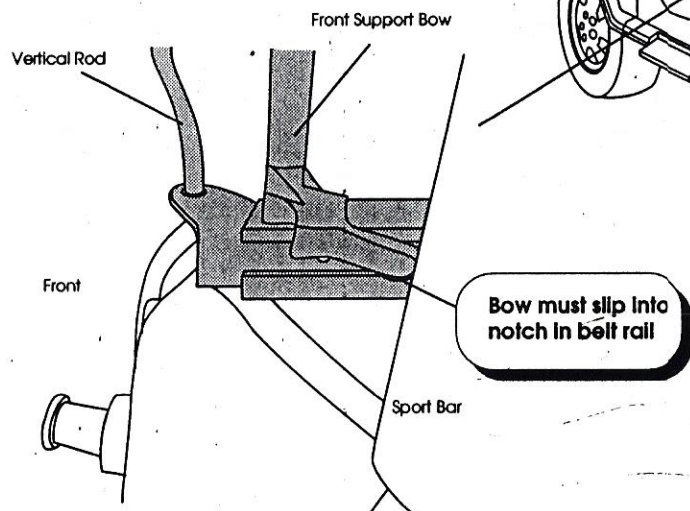
Step Twelve

Insert front of top into windshield retainer.



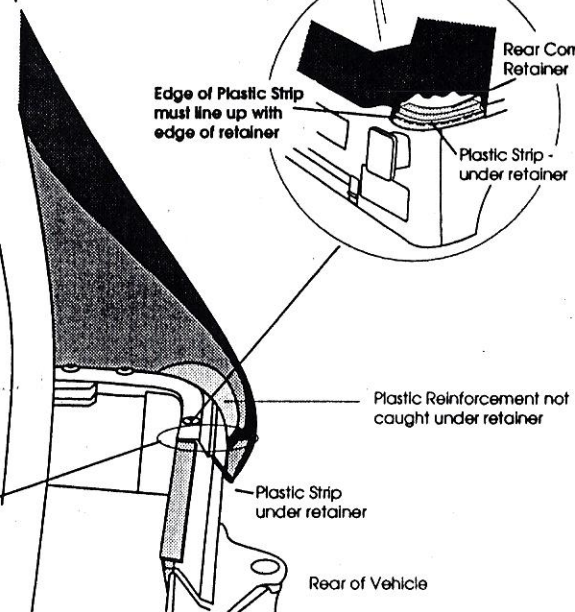
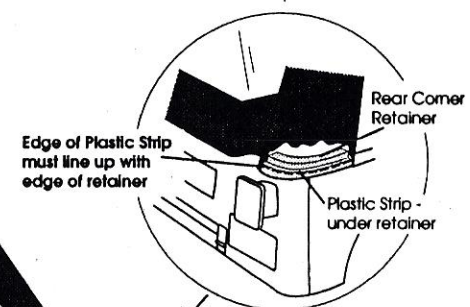
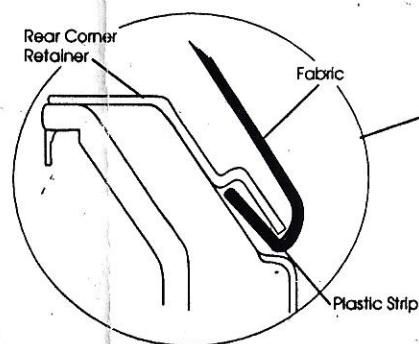
Step Thirteen

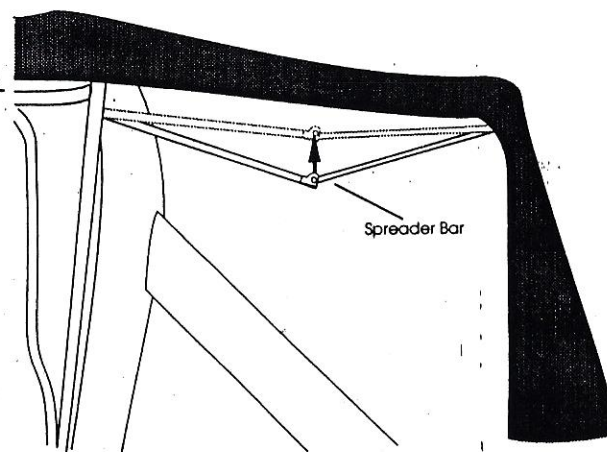
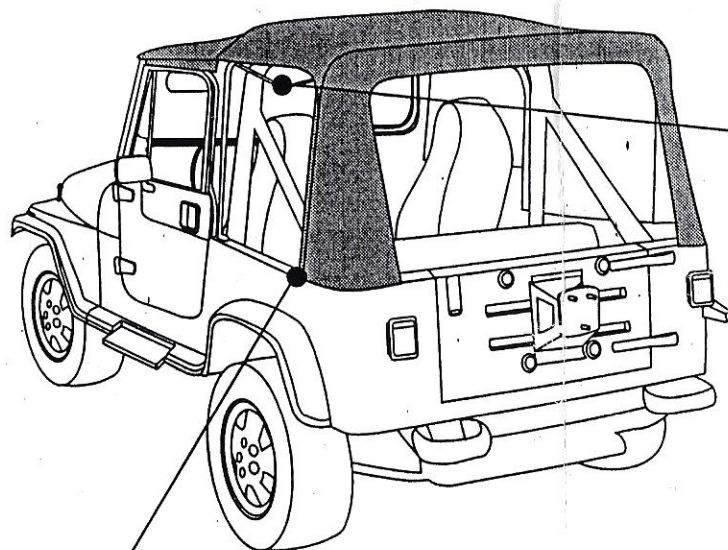
Push front support bow all the way forward.



Step Fourteen

Insert rear corners of top into rear corner retainer.





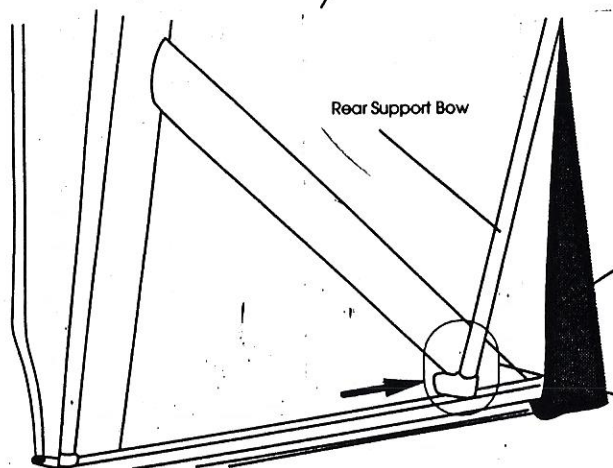
Spreader Bar

Step Fifteen

Pull the bottom of the rear support bow back until it snaps into the notch in the side rail.

Step Sixteen

Push the spreader bars up until they snap into place.



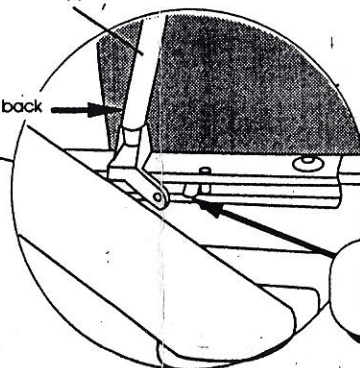
Rear Support Bow

Zippers must not be caught or folded behind rear support bow.

Rear Support Bow

Push bow back

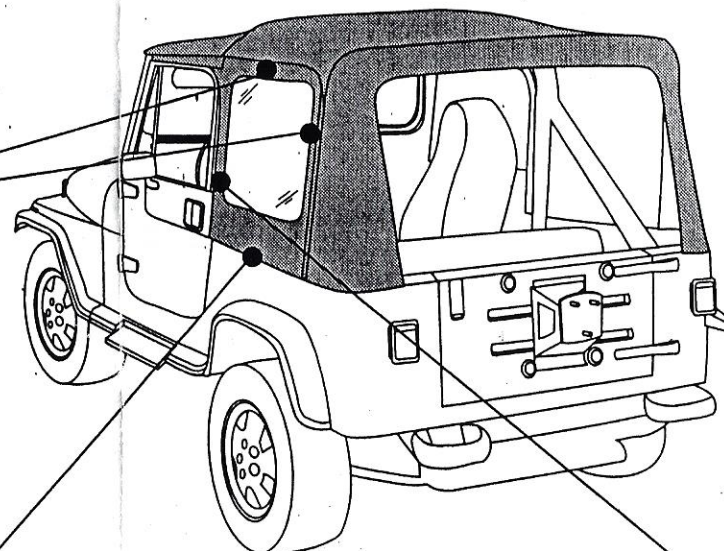
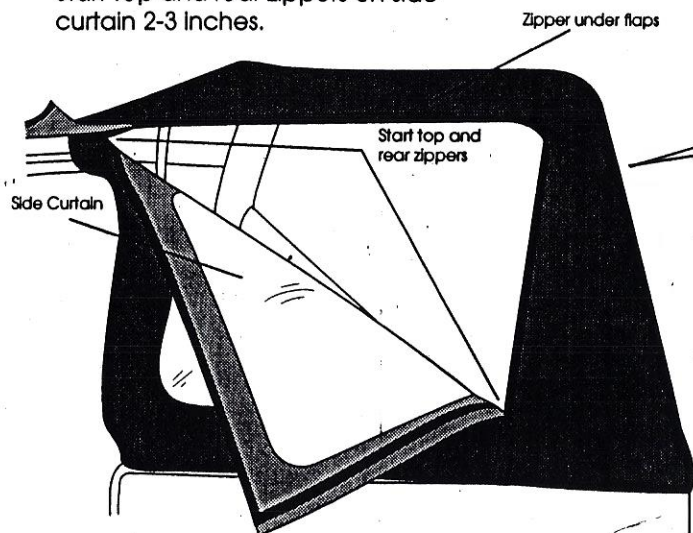
View from inside vehicle



Bow must slip into notch in belt rail

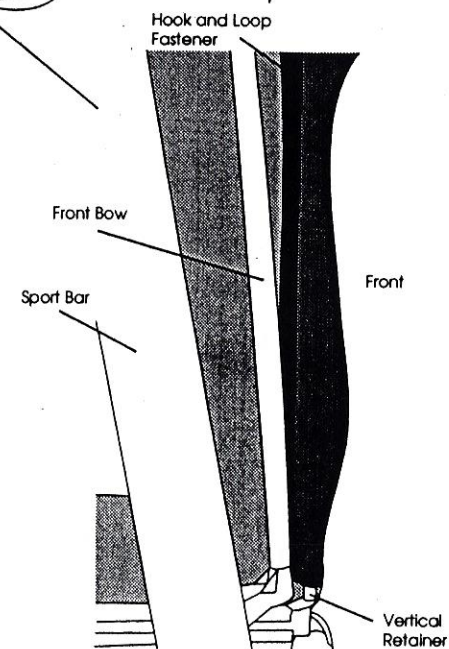
Step Seventeen

Start top and rear zippers on side curtain 2-3 inches.



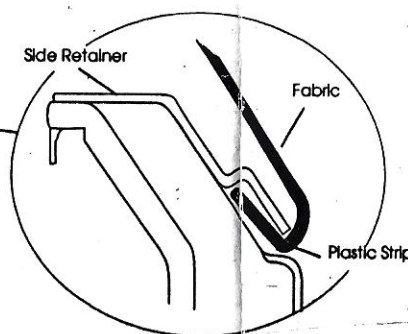
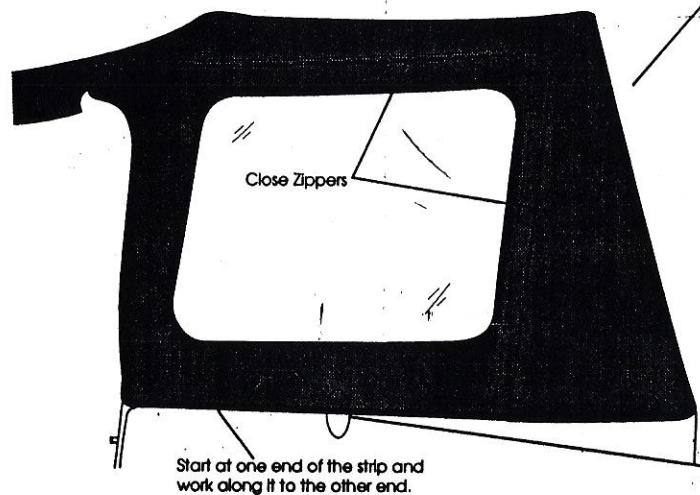
Step Nineteen

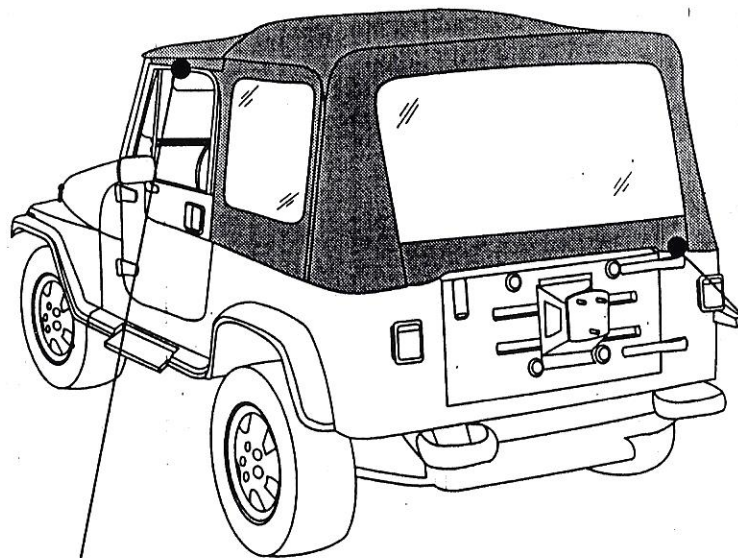
Wrap fabric flap on the front of the side curtain around the Vertical Rod (not the front bow) and fasten the hook and loop strips to each other.



Step Eighteen

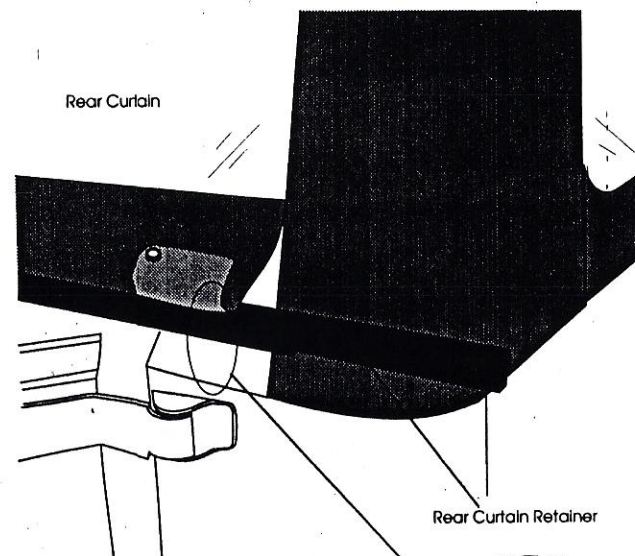
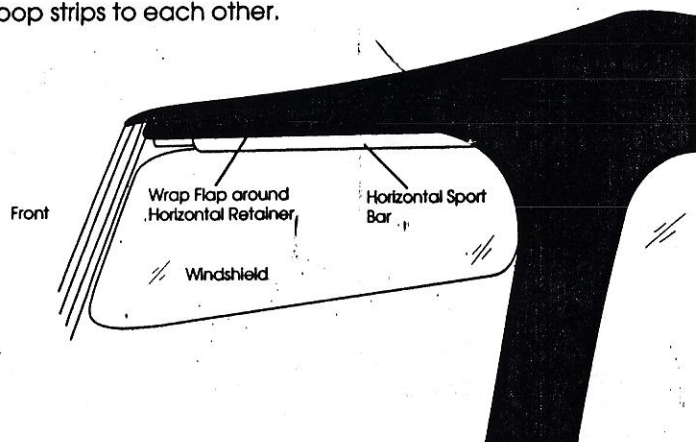
Slip the plastic strip on the bottom of the side curtain into the side retainer. Close the top and rear zippers on the side curtain.





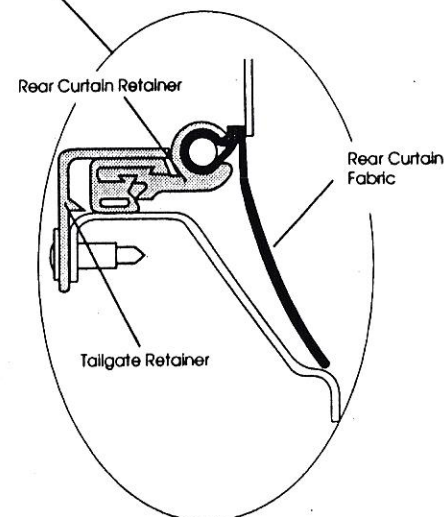
Step Twenty

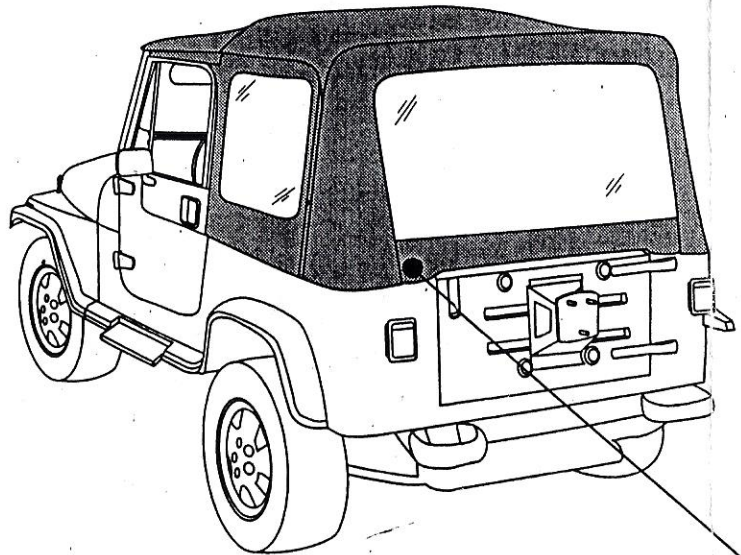
Wrap the flap, sewn to the top above each door, around the Horizontal Rod and fasten the hook and loop strips to each other.



Step Twenty-one

Open the tailgate. Slide the rear curtain retainer onto the bottom of the rear curtain. Close the rear curtain zippers. Push the rear curtain retainer into the tailgate retainer.





Step Twenty-two

Use the snaps on the bottom of the Rear Curtain as templates to mark the location for the studs. Mark, center punch and drill a 1/8" hole at each location. Install a #20 TORX Snap Head Screw in each hole.

